

Work Order ID 93749

93749

Page 1

November-27-12 11:04:08 AM

Item ID: D6103-003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Round Billet, Aluminum

Start Date: 11/22/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 12/07/12 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: M L J Date: 12-11-27 Tooling:

Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D6103	Rev B
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100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 18525 a) Description: Alluminum round billet b)
Ø3.500" x 12.500" longc) Tolerance on all dimensions are +0.030"/-0.000"

d) Material: 7075-T7351 (QQ-A-225/9) Material certification required

CK 12/11/28 (20)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure material certification is attached

20x SP 12-12-11

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

20x DAS 05 12-12-12

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

FAULT CATEGORY				
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

Work Order ID 93749

November-27-12 11:04:08 AM

93749

Page 2

Item ID: D6103-003

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Round Billet, Aluminum

Start Date: 11/22/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 12/07/12 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: NAT-43	0.00							
130									
Packaging	Memo	0.00				20			DAS 05 12-12-12
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/12/13
12-12-12

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Picklist Print

November-27-12 11:04:07 AM

Page 1

Work Order ID: 93749

Parent Item: D6103-003

Parent Item Name: Round Billet, Aluminum

Start Date: 11/22/12

Required Date: 12/07/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 06-02-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6103-003P round alum billet		Purchased	No			110	Each	0.0000	1	20		11/22/12	

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 25%;">Skid-tube <input type="checkbox"/></td> <td style="width: 25%;">Crosstube <input type="checkbox"/></td> <td style="width: 25%;">Water Jet <input type="checkbox"/></td> <td style="width: 25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>																								
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>																								
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Equip/Tooling <input type="checkbox"/>																											
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Process <input type="checkbox"/>																											
Supplier <input type="checkbox"/>																											
Training <input type="checkbox"/>																											
Unapproved <input type="checkbox"/>																											

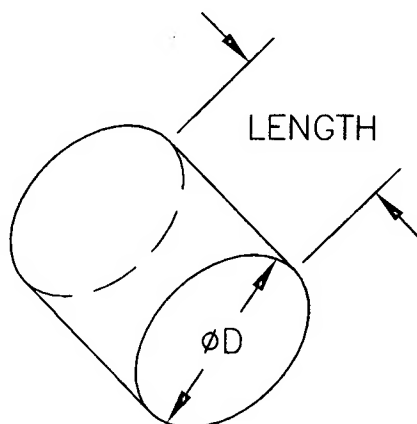
FAULT CATEGORY			
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA	
CHECKED HKS	APPROVED HKS	DRAWING NO. D6103	Rev. B SHEET 1 OF 1
DATE 06.01.31		TITLE ROUND BILLET, ALUMINUM	SCALE NTS
A	01.04.10	NEW ISSUE	
B	06.01.31	ADD D6103-003	

SPECIFICATION CONTROL DRAWING

RELEASED
06.02.07



UNCONTROLLED
SUBJECT TO
REVISION
NO. 23249 MGS
12-11-27

PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, DIAMETER x LENGTH (+0.030/-0.000) AS SHOWN.

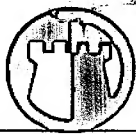
TOLERANCE ON ALL DIMENSIONS IS +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES.

Part No.	Alloy	D (Diameter)	Length
D6103-001	7075-T6/T651 (QQ-A-200/11 OR QQ-A-225/9)	Ø3.250	12.50
D6103-003	7075-T7351 (QQ-A-225/9)	Ø3.500	12.50

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**Castle Metals®**

A. M. Castle & Co.

**PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 1

Shipment No:1567999

Ship From: A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 10-DEC-2012	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOULIN		BOL No 1567999-2	

Shipment Details	Final Destination Branch - MON
-------------------------	---------------------------------------

Order No	Line No	Item No	Description				
2563186	4	8808.MO	3.5000..RD.7075.T7351.ALUMINUM.CF.144.0000 CUT TO 12.5 IN (+ .1250/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: QQ-A-225/9				
Purchase Order No		Part Number		Ordered Qty		Invoice Qty	
18525		YOUR ITEM NUMBER: D6103-003		3.00 PCS		3.00 PCS	
Details		END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS ECCN # 1C202.a					
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
118199073	ALCOA INC	MA011003332		3			36.3761

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date:

Name:

Certified Inspection Report

05/25/11
09:30:29

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



Customer
Castle M & Co

Customer P.O. No.
109532

Customer Part No.
(8808)

Alcoa Order No.
MMC-97150-002

Govt. Contract No.

Actual/Started Chemistry

LOT/WORK ORDER		%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL			
MA011003332	MAX	0.08	0.15	1.6	0.02	2.5	0.20	5.7	0.02	LT 0.05	LT 0.15	Rem			
	MIN	0.06	0.12	1.4	0.01	2.3	0.20	5.5	0.02						
MA011003333	MAX	0.08	0.12	1.6	0.02	2.5	0.20	5.7	0.02	LT 0.05	LT 0.15	Rem			
	MIN	0.07	0.12	1.4	0.02	2.3	0.20	5.5	0.02						
MA011004085	MAX	0.08	0.15	1.6	0.02	2.5	0.20	5.7	0.02	LT 0.05	LT 0.15	Rem			
	MIN	0.06	0.12	1.4	0.01	2.3	0.20	5.5	0.02						

NOTES:

Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.

This alloy meets the requirements of EU 2002/95/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

Castle Metals FP

HEAT NUMBER MA011003332
MECHANICAL ID _____
ITEM CODE 8808
LOT NUMBER _____
PO NUMBER 109532
RECEIPT DATE 5-31-2011
SUPPLIER ALCOA
SPECIFICATION _____
LCS NO
COMMENT _____
APPROVED DS

Certified Inspection Report

05/25/11
09:30:29

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



Customer
Cast: **A M & Co**

Customer P.O. No.
109532

Customer Part No.
(8808)

Alcoa Order No.
MMC-97150-002

Govt. Contract No.

Ship To **A. M. Castle & Company**
3400 North Wolf Road
Bay #7
Franklin Park, IL 60131

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under an ISO/QS-9000 registered quality management system.
Melted and manufactured in the USA.

Thomas J. Klemp, Quality Assurance Manager

Thomas J. Klemp

Date Shipped **05/25/11** Weight Shipped **10,104 lbs**
Alloy - Temper **7075-T7351** Size **3.50000 IN**

Product **CFRB-CF ROD Specific Length**
Shape **DIA** Config **12 FT**

BOL **000159457**

QRR

Specifications:

A97075-11 Rev 10 w/exc & comments per T
Klemp email dtd 1/5/10
Material conforms to T73 requirements
Minimum mechanical properties to apply:
68 KSI Tensile Strength
56 KSI Yield Strength
10% Elongation
AMS 4124D (Except Size)
QQA-225/9E (Except Size)
ASTM B211-03 (Except Size)
AMS-QQA-225/9 (Except Size)

Product produced and marked to the requirements of AMS-QQ-A-225/9 also meets the requirements of QQ-A-225/9.
Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQ-A-225/9.

TEST REQUIREMENTS	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test
	U.T.S.	T.Y.S.	%Elong	Cond						
Max:		67.9								
Min:	68.0	56.0	10.0	38.0						

Test Results Lot / Work Order	No. of Tests	Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong	Cond					
MA011003332	1	Max: 72.3	61.2	15.0	41.1					
		Min: 72.3	61.2	15.0	41.1					
MA011003333	1	Max: 71.0	59.4	15.0	41.4					
		Min: 71.0	59.4	15.0	41.4					
MA011004085	1	Max: 72.3	61.0	15.0	40.9					
		Min: 72.3	61.0	15.0	40.9					

TEST ABBREVIATIONS

U.T.S. Ultimate Tensile Strength KSI
Cond Conductivity % IACS

T.Y.S. Tensile Yield Strength KSI

%Elong Elongation % in 2"

Aluminum Association Chemical Composition Limits (in Weight %)

ALLOY		%Si	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%Others	%AL			
7075	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	Rem			
	MIN			1.2		2.1	0.18	5.1		Each	Total				

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No: 1567999

Ship From: A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms		Carrier		BOL No	
10-DEC-2012	ORIGIN	Prepaid		MANITOULIN		1567999-2	

Shipment Details	Final Destination Branch - MON
-------------------------	---------------------------------------

Order No		Line No	Item No	Description			
2563186		3	8808.MO	3.5000..RD.7075.T7351.ALUMINUM.CF.144.0000 CUT TO 12.5 IN (+ .1250/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: QQ-A-225/9			
Purchase Order No		Part Number		Ordered Qty		Invoice Qty	
18525		YOUR ITEM NUMBER: D6103-003		5.00 PCS		5.00 PCS	
Details		END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS ECCN # 1C202.a					
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
118199075	ALCOA INC	MA011004085		5			60.6269

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

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Reviewed by Authorized Castle Metals Representative:

Date:

Name:

Certified Inspection Report

05/25/11
09:30:29

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



Customer
Castle A M & Co

Customer P.O. No.
109532

Customer Part No.
(8808)

Alcoa Order No.
MMC 97150-002

Govt. Contract No.

Ship To **A. M. Castle & Company**
3400 North Wolf Road
Bay #7
Franklin Park, IL 60131

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under an ISO/QS-9000 registered quality management system.
Melted and manufactured in the USA.

Thomas J. Klemp, Quality Assurance Manager

Thomas J. Klemp

Date Shipped **05/25/11** Weight Shipped **10,104 lbs**
Alloy - Temper **7075-T7351** Size **3.50000 IN**

Product **CFRB-CF ROD Specific Length**
Shape **DIA** Config **12 FT**

BOL **000159457**
QRR

Specifications:

A97075-11 Rev 10 w/exc & comments per T
Klemp email dtd 1/5/10
Material conforms to T73 requirements
Minimum mechanical properties to apply:
68 KSI Tensile Strength
56 KSI Yield Strength
10% Elongation
AMS 4124D (Except Size)
QQA-225/9E (Except Size)
ASTM B211-03 (Except Size)
AMS-QQA-225/9 (Except Size)

Product produced and marked to the requirements of AMS-QQ-A-225/9 also meets the requirements of QQ-A-225/9.
Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQ-A-225/9.

TEST REQUIREMENTS		Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong	Cond					
Max:			67.9							
Min:		68.0	56.0	10.0	38.0					

Test Results		Test	Test	Test	Test	Test	Test	Test	Test	Test
Lot / Work Order		U.T.S.	T.Y.S.	%Elong	Cond					
MA011003332	1	Max:	72.3	61.2	15.0	41.1				
		Min:	72.3	61.2	15.0	41.1				
MA011003333	1	Max:	71.0	59.4	15.0	41.4				
		Min:	71.0	59.4	15.0	41.4				
MA011004085	1	Max:	72.3	61.0	15.0	40.9				
		Min:	72.3	61.0	15.0	40.9				

TEST ABBREVIATIONS

U.T.S. Ultimate Tensile Strength KSI
Cond Conductivity % IACS

T.Y.S. Tensile Yield Strength KSI

%Elong Elongation % in 2"

Aluminum Association Chemical Composition Limits (in Weight %)

ALLOY	MAX	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%Others	%AL			
7075	MIN	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	Rem			
				1.2		2.1	0.18	5.1		Each	Total				

Certified Inspection Report

05/25/11
09:30:29

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



Customer
Castle A M & Co

Customer P.O. No.
109532

Customer Part No.
(8808)

Alcoa Order No.
MMC-97150-002

Govt. Contract No.

Actual Started Chemistry

LOT/WORK ORDER		%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL			
MA011003332	MAX	0.08	0.15	1.6	0.02	2.5	0.20	5.7	0.02	LT 0.05	LT 0.15	Rem			
	MIN	0.06	0.12	1.4	0.01	2.3	0.20	5.5	0.02						
MA011003333	MAX	0.08	0.12	1.6	0.02	2.5	0.20	5.7	0.02	LT 0.05	LT 0.15	Rem			
	MIN	0.07	0.12	1.4	0.02	2.3	0.20	5.5	0.02						
MA011004085	MAX	0.08	0.15	1.6	0.02	2.5	0.20	5.7	0.02	LT 0.05	LT 0.15	Rem			
	MIN	0.06	0.12	1.4	0.01	2.3	0.20	5.5	0.02						

NOTES:

Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.
This alloy meets the requirements of EU 2002/95/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

Castle Metals FP

HEAT NUMBER MA011004085
MECHANICAL ID _____
ITEM CODE 8808
LOT NUMBER _____
PO NUMBER 109532
RECEIPT DATE 5-31-2011
SUPPLIER ALCOA
SPECIFICATION _____
LCS NO
COMMENT _____
APPROVED PI

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:1567999

Ship From: A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 10-DEC-2012	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOULIN		BOL No 1567999-2	

Shipment Details	Final Destination Branch - MON
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Order No 2563186	Line No 1	Item No 8808.MO	Description 3.5000..RD.7075.T7351.ALUMINUM.CF.144.0000 CUT TO 12.5 IN (+ .1250/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: QQ-A-225/9				
Purchase Order No 18525		Part Number YOUR ITEM NUMBER: D6103-003		Ordered Qty 6.00 PCS		Invoice Qty 6.00 PCS	
Details		END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS ECCN # 1C202.a					
Delivery No. 118199087	Mill ALCOA INC	Heat Number MA010096684	Mech Id	PCS 6	Width (IN)	Length (IN)	Shipped Qty(LBS) 72.7522

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:

Certified Inspection Report

12/03/10
09:15:28

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



Customer	Customer P.O. No.	Customer Part No.	Alcoa Order No.	Govt. Contract No.
Castle, A. M. & Co	75780	(8808)	MMG-95695-005	

NOTES:

Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.
This alloy meets the requirements of EU 2002/95/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

Castle Metals FP

HEAT NUMBER	MA010096684
MECHANICAL ID	
ITEM CODE	8808
LOT NUMBER	
PO NUMBER	75780
RECEIPT DATE	12-7-2010
SUPPLIER	ALCOA
SPECIFICATION	
LCS	NO
COMMENT	
APPROVED	DT

Certified Inspection Report

12/03/10
09:15:28

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



Customer Castle A M & Co	Customer P.O. No. 75780	Customer Part No. (8808)	Alcoa Order No. MMC-95695-005	Govt. Contract No.
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Ship To **A. M. Castle & Company**
3400 North Wolf Road
Bay #7
Franklin Park, IL 60131

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under an ISO/QS-9000 registered quality management system.
Melted and manufactured in the USA.

Thomas J. Klemp, Quality Assurance Manager

Thomas J. Klemp

Date Shipped 12/03/10	Weight Shipped 2,246 lbs	Product CFRB-CF ROD Specific Length	BOL 000159003
Alloy - Temper 7075-T7351	Size 3.50000 IN	Shape DIA Config 12 FT	QRR

Specifications:

A97075-11 Rev 10 w/exc & comments per T
Klemp email dtd 1/5/10
Material conforms to T73 requirements
Minimum mechanical properties to apply:
68 KSI Tensile Strength
56 KSI Yield Strength
10% Elongation
AMS 4124D (Except Size)
QQA-225/9E (Except Size)
ASTM B211-03 (Except Size)
AMS-QQA-225/9 (Except Size)

Product produced and marked to the requirements of AMS-QQ-A-225/9 also meets the requirements of QQ-A-225/9.
Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQ-A-225/9.

TEST REQUIREMENTS	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test
	U.T.S.	T.Y.S.	%Elong	Cond						
Max:		67.9								
Min:	68.0	56.0	10.0	38.0						

Test Results	Lot / Work Order	No. of Tests	Test	Test	Test	Test	Test	Test	Test	Test
			U.T.S.	T.Y.S.	%Elong	Cond				
	MA010096684	1	Max: 71.8	60.9	13.0	41.4				
			Min: 71.8	60.9	13.0	41.4				

TEST ABBREVIATIONS

U.T.S. Ultimate Tensile Strength KSI
Cond Conductivity % IACS

T.Y.S. Tensile Yield Strength KSI

%Elong Elongation % in 2"

Aluminum Association Chemical Composition Limits (in Weight %)

ALLOY		%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%Others	%AL			
7075	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	Rem			
	MIN			1.2		2.1	0.18	5.1		Each	Total				

Actual Started Chemistry

LOT/WORK ORDER		%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL			
	MAX	0.09	0.18	1.5	0.02	2.4	0.21	5.7	0.02	LT 0.05	LT 0.15	Rem			
MA010096684	MIN	0.08	0.16	1.4	0.02	2.3	0.19	5.5	0.02						

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:1567999

Ship From: A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms		Carrier		BOL No	
10-DEC-2012	ORIGIN	Prepaid		MANITOULIN		1567999-2	

Shipment Details	Final Destination Branch -MON
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Order No	Line No	Item No	Description				
2563186	2	8808.MO	3.5000..RD.7075.T7351.ALUMINUM.CF.144.0000 CUT TO 12.5 IN (+ .1250/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: QQ-A-225/9				
Purchase Order No		Part Number		Ordered Qty		Invoice Qty	
18525		YOUR ITEM NUMBER: D6103-003		6.00 PCS		6.00 PCS	
Details		END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS ECCN # 1C202.a					
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
118203637	KAISER ALUMINUM	20128792		6 ✓			72.7522

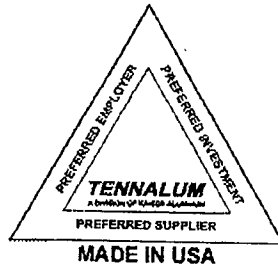
These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.			
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.			
Reviewed by Authorized Castle Metals Representative:		Date:	Name:

KAISER

ALUMINUM

FABRICATED PRODUCTS

Tennalum
PO Box 669
Jackson, TN 38302
731-423-2811



CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Miscellaneous Notes

Made in USA

This material was melted and manufactured in the USA. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Kaiser Aluminum in the manufacture of this material. This material meets the requirements of (cold finished) T73 temper and QQ-A-225/9E (CANCELLED). NAFTA - YES. Material complies with FAR BAA (FAR 52.225-1, Buy American Act-Supplies), DFARS BAA (DFARS 252.225-7001 Buy American Act & Bal of Payments Prog), and FAR TAA (FAR 52.225-5 Trade Agreements) AS9100B:2004 Material is RoHS compliant.

Castle Metals FP

HEAT NUMBER 20128792
MECHANICAL ID _____
ITEM CODE 8808
LOT NUMBER _____
PO NUMBER 37421
RECEIPT DATE 3-10-2010
SUPPLIER KAISER
SPECIFICATION _____
LCS NO
COMMENT _____
APPROVED DL

CERTIFICATION

Kaiser Aluminum & Chemical Corporation ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

John Rennekamp

Plant Serial: 132500

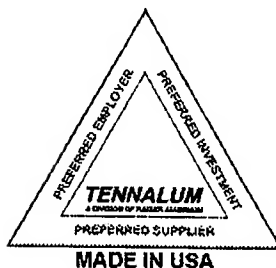
Kaiser Order Number: 657162

KAISER

ALUMINUM

FABRICATED PRODUCTS

Tennalum
PO Box 669
Jackson, TN 38302
731-423-2811



CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER: 37421-2		CUSTOMER PART NUMBER: 8808		PRODUCT DESCRIPTION: Cold Finished Round	
KAISER ORDER NUMBER: 657162	LINE ITEM: 2	SHIP DATE: 03/08/2010		ALLOY: 7075	TEMPER: T7351
WEIGHT SHIPPED: 1968 lbs.	QUANTITY: 14 pcs.	B/L NUMBER: 30511	DIAM/DAF/THKNS: 3.500 in.	WIDTH: 0.000 in.	LENGTH: 144.0 in.
SHIP TO: A M Castle & Co AM Castle & Co. 3400 No. Wolf Road Franklin Park, IL 60131 USA			SOLD TO: A M Castle & Co AM Castle & Co. 3400 No. Wolf Road Franklin Park, IL 60131 USA		

Test Code: 1000 AC

Actual Physical Properties

Lot Number	LONG. UTS ksi	LONG. YTS ksi	LONG. ELONG. %	COND % IACS
20128792	72.7	61.0	15.0	38.6

Chemical Composition, WT. % (Aluminum Remainder)

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OTHERS EACH	OTHERS TOTAL	Lot
Actual	0.09	0.27	1.4	0.03	2.8	0.20	5.8	0.02			20128792
Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	
Min			1.2		2.1	0.18	5.1				

Specifications

Standard: ISO 9001, ASTM B211-03, AMS 4124D, AMS-QQ-A-225/9 Non-Standard: A97075-11-10

CERTIFICATION

Kaiser Aluminum & Chemical Corporation ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

John Rennekamp

Plant Serial: 132500

Kaiser Order Number: 657162



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18525**

Purchase Order Date 11/28/12

PO Print Date 11/28/12

Page Number 1 of 1

Order From :

VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

514 694 9575

514 695 3281

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D6103-003P	round alum billet	12/12/12 Yes	✓ 20.00 Each	Yours ppd	\$65.0000	\$1,300.00

Special Inst: AS PER DWG D6103 REV. B
B93749
MATERIAL: 7075-T7351 AS PER QQ-A-
225/9
SIZE: 3.500" X 12.500" LONG
TOLERANCE ON ALL DIMENSIONS
ARE +0.030"/-0.000"

PO Total:


\$1,300.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr:

Change Date: 11/28/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

STRAIGHT BILL OF LADING - SHORT FORM - ORIGINAL - NOT NEGOTIABLE RECEIVED, Subject to the classification and tariffs in effect on the date of issue of this Bill of Lading The property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), (mark understood throughout the contract) agrees to carry another carrier on the route over all or any portion of the property, that every service Domestic Straight Bill of Lading of rail-water shipment, or by in the applicable motor carrier classification of tariff and is a motor carrier shipment.		Shipper No.: 1567999-2 FROM AT: A. M. Castle & Co. 835-SELKIRK AVENUE POINTE CLAIRE QC H9R 3S2 CAN Ship Date: 10-DEC-2012
MANITOULIN TRANSPORT 1-800-265-1485  16948437		Delivery instructions: ALL LOADS MUST BE TARPED. DELIVER PACKING LIST AND TEST REPORTS OR CONSIGNEE WILL REFUSE.
Consigned To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY ON K6A 1K7 CAN	Payment Terms: Prepaid REMIT FREIGHT INVOICES TO: RayTrans Management, Inc. PO Box 1210 Washington PA 15301	
Carrier Name: MANITOULIN	Additional Insurance Coverage: The agreed or declare value for the property is hereby specifically stated by the shipper to be not exceeding: _____ per _____	

Shipment Breakdown:

Quantity	Packaging	Class	Commodity
	BUNDLE	FAK_50	Metal Product

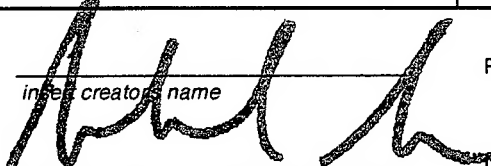

Shipment Weights:

Product	243 LBS
Dunnage	0 LBS
Gross	243 LBS

ORDER DETAIL:

Customer PO	Sales Order No.	Line No.	Castle Item No.	Quantity Shipped	Castle UOM
18525	2563186	4	2563186*4*1	3	PCS
18525	2563186	3	2563186*3*1	5	PCS
18525	2563186	1	2563186*1*1	6	PCS
18525	2563186	2	2563186*2*1	6	PCS

Subject to Section 7 of Conditions of applicable bill of Lading. If this shipment is to be delivered to the consignee without recourse to the consignor, the consignor shall sign the following statements. The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.	If the shipment moves between two ports by a carrier by water, the law requires that the bill of lading shall state whether it is "carrier's or shipper's weight." NOTE: Where the rate is dependent on value, the shippers are required to state specifically in writing the agreed or declared value of the property.
THIS SHIPMENT IS TO BE TENDER RECEIVED AND TO BE CARRIED SUBJECT TO ALL TERMS AND CONDITIONS OF THE STEAMSHIP COMPANIES CURRENT FORM BILL OF LADING	The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding
THIS IS TO CERTIFY THAT THE ABOVE NAMED ARTICLES ARE PROPERLY CLASSIFIED, DESCRIBED, PACKAGED, MARKED AND LABELED, AND ARE IN PROPER CONDITION FOR TRANSPORTATION ACCORDING TO THE APPLICABLE REGULATIONS OF THE DEPARTMENT OF TRANSPORTATION.	Customer is responsible for all shipping documents and compliance with United States and Canadian laws, including but not limited to U.S. and Canadian Export laws and regulations.

SHIPPER, PER:  Per _____ Date _____ in creator's name		Shipper No.: 1567999-2
PROOF OF DELIVERY:  Name _____ Signature: MICHAEL WOCKNER		Driver's Signature _____ Please Print Name Here _____
All pages must be signed		

